



TOL.±									-	✓
RANGE	N1	N2	M1	M2	S1	S2	CN	∅	ANG.	
0~6	0.20	0.25	0.15	0.20	0.05	0.10	0.50			
6~30	0.20	0.25	0.15	0.25	0.10	0.15	1.00			
30~120	0.25	0.35	0.20	0.30	0.20	0.40	2.00	0.05	0.5	
120~300	0.30	0.35	0.25	0.40	0.40	0.80	3.00			
300~600	0.40	0.50	0.30	0.50	0.50	1.00	3.00			
600~1200	0.50	0.60	0.50	0.60	0.60	1.20	4.00			

COMMENTS:

Part IV	Name	Date
Part III	Designed by Victory	20181012
Part II	Checked by Mandy	20181012
Part I	Approved by Leo	20181012

RevNo	Revision note	Date	Signature	Checked

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Part Name  
**ECM100-500\_OD**  
 Title File Name

